

Date: Tuesday, 02/06/2009 3:55:31 PM  
 User: Julie Dawson

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : RIB  
 Job Number : 48329  
 Estimate Number : 13670  
 P.O. Number :  
 This Issue : 02/06/2009 S.O. No. :  
 Prsht Rev. : NC Part Number : D29894  
 Drawing Number : D2989 REV D (PG.4)  
 Project Number : N/A  
 First Issue : / / Type : LARGE FAB ASSY Drawing Revision : D  
 Previous Run : 44769 Material :  
 Due Date : 09/06/2009 Qty: 2 Um: Each  
 Written By :  
 Checked & Approved By : JUD 09-06-08  
 Comment : Est Rev:A 08-12-02 new issue DD verified by:EC

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

✓ 1.0 D31663 Basket Hoop



Comment: Qty.: 0.0840 Each(s)/Unit Total : 0.1680 Each(s)

Basket Hoop

batch: 47073

SAD 09-06-08

2.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1- pick D3166-3 cut D2989-4 to length using DT9441 template and cut 45 degree as per dwg D2989

2- remove identification markings

3- deburr

SAD 09-06-08 (2)

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SAD 09/06/08 (72)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Basket coll

SAD 09/06/08 2x

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/06/09

Job Completion



MF 09-06-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

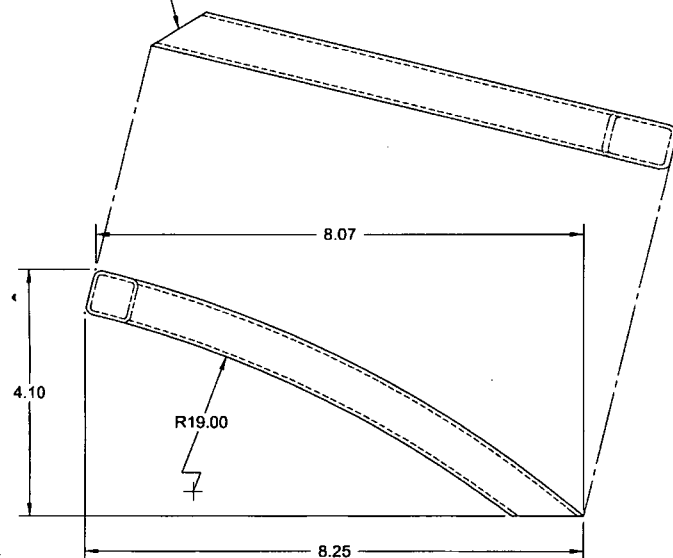
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

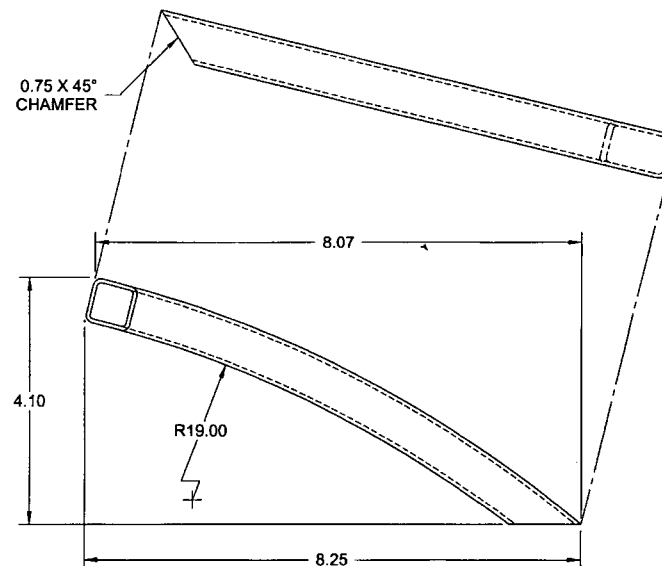
**NOTE:** Date & initial all entries

0.75 X 45°  
CHAMFER



**D2989-3 RIB**

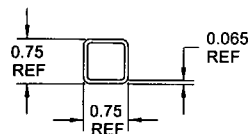
0.75 X 45°  
CHAMFER



**D2989-4 RIB**

NO. 48301  
WORK COPY  
WITHOUT NOTICE  
ENGINEERING  
RETURN TO  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT

- NOTES:**
- 1) MATERIAL: D3166-3 BASKET HOOP
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 8) WEIGHT: D2989-3/-4 = 0.39 lbs;



**TYPICAL SECTION  
VIEW**

**RELEASED**  
08/11/18

DESIGN	DS	<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. <b>D2989</b>	REV. D
MFG. APPR.		TITLE <b>BASKET LID ASSEMBLY</b>	SHEET 4 OF 5
APPROVED		SCALE	NTS
DE APPR.		COPYRIGHT © 2000 BY DART AEROSPACE LTD	
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